

**BASIC
AIR CONTAMINANT DISCHARGE PERMIT**

Lane Regional Air Protection Agency
1010 Main Street
Springfield, OR 97477
Telephone: (541) 736-1056

This permit is being issued in accordance with the provisions of LRAPA's Rules and Regulations and based on the land use compatibility findings included in the permit record.

ISSUED TO:

Tailored Coffee Roasters LLC
291 East 5th Avenue
Eugene, Oregon 97401

INFORMATION RELIED UPON:

Application No.: 59496
Date Received: June 2, 2014

PLANT SITE LOCATION:

291 East 5th Avenue
Eugene, Oregon 97401

**LAND USE COMPATIBILITY
STATEMENT:**

Approving Authority: City of Eugene
Approval Date: June 2, 2014

ISSUED BY THE LANE REGIONAL AIR PROTECTION AGENCY



Merlyn L. Hough, Director

JUN 18 2014

Dated

Source(s) Permitted to Discharge Air Contaminants (LRAPA Title 37, Section 37-0020):

| Table 1 Code | Source Description | SIC |
|--------------|---|------|
| Part A, 10 | Coffee Roasting (roasting less than 30 tons per year) | 2095 |

1.0 PERMIT ASSIGNMENT

- 1.1 Qualifications** All of the following conditions must be met in order to qualify for assignment to this permit:
- a. The permittee is performing coffee roasting as described on the cover page of this permit, including supporting activities.
 - b. A General, Simple or Standard ACDP is not required for the source.
 - c. The source is not having ongoing, recurring or serious compliance problems.
- 1.2 Permitted Activities** The permittee is allowed to discharge air contaminants from processes and activities related to the air contaminant source(s) listed on the first page of this permit until this permit expires, is modified, revoked or rescinded as long as conditions of this permit are complied with. If there are other emissions activities occurring at the site besides those listed on the cover page of this permit, the permittee may be required to obtain a Standard Permit or General ACDPs, if applicable.

2.0 GENERAL EMISSION STANDARDS AND LIMITS

- 2.1 Visible Emissions** The permittee must comply with the following visible emission limits, as applicable:
- a. Emissions from any air contaminant source must not equal or exceed 20% opacity for a period aggregating more than 3 minutes in any one hour.
- 2.2 Particulate Matter Emissions** Particulate matter emissions from any air contaminant source, other than fugitive emission sources, must not exceed 0.1 grains per dry standard cubic foot.
- 2.3 Fugitive Emissions** The permittee must take reasonable precautions for preventing fugitive dust emissions from becoming a nuisance, such as but not limited to:
- a. Treating vehicular traffic areas of the plant site under the control of the permittee.
 - b. Operating all air contaminant-generating processes so that fugitive type dust associated with the operation will be adequately controlled at all times.

- c. Storing collected materials from air pollution control equipment in a covered container or other method equally effective in preventing the material from becoming airborne during storage and transfer.

- 2.4 Particulate Matter Fallout**

The permittee must not cause or permit the emission of any particulate matter larger than 250 microns in size at sufficient duration or quantity, as to create an observable deposition upon the real property of another person. LRAPA will verify that the deposition exists and will notify the permittee that the deposition must be controlled.
- 2.5 Nuisance and Odors**

The permittee must not cause or allow air contaminants from any source to cause a nuisance. Nuisance conditions will be verified by LRAPA personnel.

3.0 OPERATION AND MAINTENANCE REQUIREMENTS

- 3.1 Rule Citation**

LRAPA Title 32, Section 32-007 gives LRAPA the authority to require Operating, Maintenance, and Work Practice Requirements (See Condition 3.2) to ensure that the permittee is operating and maintaining air pollution control equipment at the highest reasonable efficiency and effectiveness to minimize emissions.
- 3.2 Afterburner Operation**

If the permittee has installed an afterburner to control odor or visible emissions, then the following conditions must be met:

 - a. Gas effluents from process afterburners must be maintained at a temperature of 1,400°F for at least a 0.5-second residence time; or
 - b. LRAPA approval to operate at a lower temperature; and
 - c. The permittee must maintain and operate a continuous monitoring system for final combustion chamber temperature; and
 - d. The monitoring system must be installed and operated in accordance with the manufacturer's instructions. The continuous temperature monitor and all associated equipment must be calibrated at least once per calendar year.

4.0 RECORDKEEPING REQUIREMENTS

- 4.1 Monitoring Requirements** The permittee must monitor and maintain records of the operation and maintenance of the plant and associated air contaminant control devices as follows:
- a. Amount of product roasted – tons per month
 - b. Amount of natural gas used – cubic feet per month
 - c. Temperature in the final combustion chamber - °F continuously
- 4.2 Operation and Maintenance** The permittee must maintain all records associated with continuous monitoring data, including, but not limited to, original data sheets, charts, calculations, calibration data, production records and final reports related to the operation and maintenance of the plant and associated air contaminant control devices.
- 4.3 Excess Emissions** The permittee must maintain records of excess emissions as defined in LRAPA Title 36 (recorded on occurrence). Typically, excess emissions are caused by process upsets, startups, shutdowns, or scheduled maintenance. Excess emissions are evident when visible emissions are greater than 20% opacity for 3 minutes or more in any 60 minute period.
- 4.4 Complaint log** The permittee must maintain a log of all written complaints and complaints received via telephone, fax, or email that specifically refer to air pollution concerns associated to the permitted facility. The log must include a record of the permittee's actions to investigate the validity of each complaint and a record of actions taken for complaint resolution.
- 4.5 Retention of Records** Unless otherwise specified, all records must be maintained on site for a period of two (2) years and shall be made available to LRAPA upon request.

5.0 REPORTING REQUIREMENTS

- 5.1 Excess Emissions** The permittee must notify LRAPA by telephone or in person of any excess emissions which are of a nature that could endanger public health.
- a. Such notice must be provided as soon as possible, but never more than one hour after becoming aware of the

problem. Notice must be made to the LRAPA office identified in Condition 6.3.

- b. If the excess emissions occur during non-business hours, the permittee must notify LRAPA by calling the Oregon Emergency Response System (OERS). The current number is 1-800-452-0311.
- c. The permittee must also submit follow-up reports when required by LRAPA.

5.2 Annual Report

The permittee must submit to LRAPA by **February 15** of each year this permit is in effect, two (2) copies of the following information for the preceding calendar year:

- a. Operating parameters:
 - i. Amount of product roasted (tons per calendar year)
 - ii. Amount of natural gas used (therms or cubic feet per calendar year)
- b. Records of all planned and unplanned excess emissions events.
- c. Summary of complaints relating to air quality received by permittee during the year.
- d. List permanent changes made in plant process, production levels, and pollution control equipment which affected air contaminant emissions.
- e. List major maintenance performed on pollution control equipment.

5.3 Initial Startup Notice

The permittee must notify LRAPA in writing of the date a new facility is started up. The notification must be submitted no later than seven (7) days after startup.

5.4 Notice of Change of Ownership or Company Name

The permittee must notify LRAPA in writing using a LRAPA "Permit Application Form" within 60 days after the following:

- a. Legal change of the name of the company as registered with the Corporations Division of the State of Oregon; or
- b. Sale or exchange of the activity or facility.

5.5 Construction or Modification Notices

The permittee must notify LRAPA in writing using a LRAPA "Notice of Construction Form," or "Permit Application Form," and obtain approval in accordance with LRAPA Title 34 Section 34-010 through 34-038 before:

- a. Constructing or installing any new source of air contaminant emissions, including air pollution control equipment;
- b. Modifying or altering an existing source that may significantly affect the emission of air contaminants;
- c. Making any physical change which increases emissions; or
- d. Changing the method of operation, the process, or the fuel use, or increasing the normal hours of operation that result in increased emissions.

5.6 Where to Send Reports and Notices The reports, with the permit number prominently displayed, must be sent to the Permit Coordinator as identified in Condition 6.2.

6.0 ADMINISTRATIVE REQUIREMENTS

6.1 Renewal of Basic Permit A complete application for renewal of this permit is due within 60 days prior to the expiration date.

- a. If LRAPA is delinquent in renewing the permit, the existing permit will remain in effect and the permittee must comply with the conditions of the permit until such time that the permit is reissued and the source is reassigned to the permit.
- b. The permittee may submit an application for either a General, Simple or Standard ACDP at any time, but the permittee must continue to comply with the Basic ACDP until LRAPA takes final action on the General, Simple or Standard ACDP application.
- c. If a complete application for reassignment to the Basic ACDP or General, Simple or Standard ACDP is filed with LRAPA in a timely manner, the permit will not be deemed to expire until final action has been taken on the application.

6.2 Permit Coordinator Address All reports, notices, and applications should be directed to the Permit Coordinator. The Permit Coordinator address is as follows:

Lane Regional Air Protection Agency
1010 Main Street
Springfield, OR 97477
Telephone: (541) 736-1056

6.3 LRAPA Contacts Information about air quality permits and the LRAPA's Rules and Regulations may be obtained from the LRAPA web page at www.lrapa.org. All inquiries about this permit should be directed to the LRAPA office for the area where the source is located. The LRAPA's office as identified in Condition 6.2.

7.0 FEES

7.1 Annual Compliance Fee The Annual Compliance Determination Fee specified in LRAPA Title 37, Section 37-0020, Table 2, Part 2(b) for a Basic ACDP is due on **December 1** of each year this permit is in effect. An invoice indicating the amount, as determined by LRAPA regulations, will be mailed prior to the above date.

7.2 Change of Ownership or Company Name Fee The non-technical permit modification fee specified in LRAPA Title 37, Section 37-0020, Table 2, Part 3(a) is due with an application for changing the ownership or the name of the company of a source assigned to this permit.

7.3 Where to Submit Fees Fees must be submitted to:

Lane Regional Air Protection Agency
1010 Main Street
Springfield, OR 97477
Telephone: (541) 736-1056

8.0 GENERAL CONDITIONS AND DISCLAIMERS

8.1 Other Regulations In addition to the specific requirements listed in this permit, the permittee must comply with all other legal requirements enforceable by LRAPA.

8.2 Conflicting Conditions In any instance in which there is an apparent conflict relative to conditions in this permit, the most stringent conditions apply.

8.3 Masking of Emissions The permittee must not cause or permit the installation of any device or use any means designed to mask the emissions of an air contaminant that causes or is likely to cause detriment to health, safety, or welfare of any person or otherwise violate any other regulation or requirement.

8.4 LRAPA Access The permittee must allow the LRAPA's representatives access to the plant site and pertinent records at all

reasonable times for the purposes of performing inspections, surveys, collecting samples, obtaining data, reviewing and copying air contaminant emissions discharge records and conducting all necessary functions related to this permit in accordance with ORS 468-095.

- 8.5 Permit Availability** The permittee must have a copy of the permit available at the facility at all times.
- 8.6 Open Burning** The permittee may not conduct any open burning except as allowed by LRAPA Title 47.
- 8.7 Asbestos** The permittee must comply with the asbestos abatement requirements in LRAPA Title 43 for all activities involving asbestos-containing materials, including, but not limit to, demolition, renovation, repair, construction, and maintenance.
- 8.8 Property Rights** The issuance of this permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of federal, state, or local laws or regulations.
- 8.9 Termination, Revocation, or Modification** LRAPA may modify or revoke this permit pursuant to LRAPA Title 37, Section 37-0060(3) and (4).

9.0 ABBREVIATIONS, ACRONYMS, AND DEFINITIONS

| | | | |
|-----------------|--|----------------------|---|
| ACDP | Air Contaminant Discharge Permit | NSR | New Source Review |
| ASTM | American Society for Testing and Materials | O ₂ | oxygen |
| AQMA | Air Quality Maintenance Area | OAR | Oregon Administrative Rules |
| calendar year | The 12-month period beginning January 1st and ending December 31st | ORS | Oregon Revised Statutes |
| CFR | Code of Federal Regulations | O&M | operation and maintenance |
| CO | carbon monoxide | Pb | lead |
| DEQ | Oregon Department of Environmental Quality | PCD | pollution control device |
| dscf | dry standard cubic foot | PM | particulate matter |
| EPA | US Environmental Protection Agency | PM ₁₀ | particulate matter less than 10 microns in size |
| FCAA | Federal Clean Air Act | ppm | part per million |
| gal | gallon(s) | PSD | Prevention of Significant Deterioration |
| gr/dscf | grains per dry standard cubic foot | PSEL | Plant Site Emission Limit |
| HAP | Hazardous Air Pollutant as defined by LRAPA Title 44 | PTE | Potential to Emit |
| ID | identification number | RACT | Reasonably Available Control Technology |
| I&M | inspection and maintenance | scf | standard cubic foot |
| lb | pound(s) | SER | Significant Emission Rate |
| MMBtu | million British thermal units | SIC | Standard Industrial Code |
| NA | not applicable | SIP | State Implementation Plan |
| NESHAP | National Emissions Standards for Hazardous Air Pollutants | SO ₂ | sulfur dioxide |
| NO _x | nitrogen oxides | Special Control Area | as defined in LRAPA Title 29 |
| NSPS | New Source Performance Standard | VE | visible emissions |
| | | VOC | volatile organic compound |
| | | year | A period consisting of any 12-consecutive calendar months |

Max/rcf
 6/18/2014

Lane Regional Air Protection Agency

**BASIC
AIR CONTAMINANT DISCHARGE PERMIT
REVIEW REPORT**

Tailored Coffee Roasters
291 East 5th Avenue
Eugene, Oregon 97401
(541) 505-2071

| Reports | | | NSPS | Size | Public Notice |
|---------|-------------|------------------|------|------|---------------|
| Annual | Semi-annual | Excess Emissions | | | |
| X | NA | NA | NA | B | 1 |

1. The proposed permit is a new permit for new facility located on 291 East 5th Avenue in Eugene.
2. The permittee operates a coffee roasting facility. The facility application indicates that it will roast approximately 6 tons of coffee a year. The facility operates a Taehwan Automation THCR-06 coffee roaster with a rated design capacity of 20 pounds per hour. The roaster is not equipped with an afterburner.
3. This facility qualifies for a Basic ACDP because the production will be less than 30 tons per year of coffee.
4. The source is located in an attainment area for all pollutants. The Eugene Springfield Air Quality Maintenance Area is currently a maintenance area for PM₁₀ and CO.
5. LRAPA has determined that sources that qualify for a Basic ACDP will not have significant emissions. In most cases the emission will not exceed 5 tons of PM or PM₁₀ or 10 tons of any other pollutant. Therefore, the Basic ACDP does not include Plant Site Emission Limits and it is not necessary to estimate emissions for each individual source.
6. Pursuant to LRAPA Section 37-0056-4, issuance of a new or renewed Basic Air Contaminant Discharge Permit requires public notice in accordance with LRAPA Section 31-0030-3.A. Therefore, there will be no prior notice or public participation. However, LRAPA will maintain a list of all permit actions processed under Category I and make the list available for public review.

Max/rcf
6/18/2014