

**LANE REGIONAL AIR PROTECTION AGENCY**

1010 Main Street, Springfield, Oregon 97477

Telephone: (541) 736-1056

Toll Free: (877) 285-7272

Fax: (541) 726-1205

Web Page: [www.lrapa.org](http://www.lrapa.org)

**STANDARD**  
**AIR CONTAMINANT DISCHARGE PERMIT**

Issued in accordance with provisions of Title 34, Lane Regional Air Protection Agency's Rules and Regulations, and based on the land use compatibility findings included in the permit record.

Issued To:

Roseburg Forest Products  
Junction City Re-load  
93747 Highway 99 South  
Junction City, Oregon 97448

Land Use Compatibility Statement:

From: Lane County  
Date: September 5, 1996

Mailing Address:

P.O Box 1088  
Roseburg, Oregon 97470

Fee Basis (Title 37, Table 1):

B45 Millwork >25,000 bd ft/maximum 8hr input  
C6 Potential to Emit more than 10 tons of a single HAP/year

Permit Number: 208263

Permit Type: Standard

SIC: 2436 Softwood Veneer & Plywood

Date Issued: October 1, 2007


Expiration Date: September 30, 2012

Permitted Sources:

Pneumatic Transfer System and  
2 Baghouses  
2 Direct-fired Veneer Dryers with RCO  
Truck Bin  
Unpaved Roads

Issued

By: \_\_\_\_\_

  
Merlyn D. Hough, Director

Effective

Date: May 26, 2009

**Addendum No. 1**  
**Administrative Amendment**

In accordance with Section 37-0084 Air Contaminant Discharge Permit No. 208263 is hereby amended to change the permittee name, mailing address, permit type and fee basis on the cover page in accordance with Title 37 of LRAPA's Rules and Regulations.

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**SYNTHETIC MINOR AIR CONTAMINANT DISCHARGE PERMIT**  
**(SM-ACDP)**

Issued in accordance with provisions of Title 34, Lane Regional Air Protection Agency's Rules and Regulations, and based on the land use compatibility findings included in the permit record.

Issued To:

Vener Technologies -- Junction City, OR  
93747 Highway 99 South  
Junction City, Oregon 97448

Land Use Compatibility Statement:

From: Lane County  
Date: September 5, 1996

Mailing Address:

93747 Highway 99 South  
Junction City, Oregon 97448

Fee Basis (Table A, Part II):

14a Plywood Manufacturing and Veneer  
Drying >25,000 ft<sup>2</sup>/hr

Permit Number: 208263

Permit Type: Synthetic Minor

SIC: 2436 Softwood Veneer & Plywood

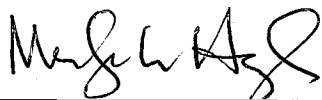
Date Issued: October 1, 2007

Expiration Date: September 30, 2012

Permitted Sources:

Pneumatic Transfer System and  
2 Baghouses  
2 Direct-fired Veneer Dryers with RCO  
Truck Bin  
Unpaved Roads

Issued  
By: \_\_\_\_\_



Merlyn L. Hough, Director

Effective  
Date: \_\_\_\_\_

October 1, 2007

Permitted Activities

1. Until this permit expires or is revoked, the permittee is herewith allowed to discharge exhaust gases containing contaminants only in accordance with the permit application and the requirements, limitations, and conditions contained in this permit. This specific listing of requirements, limitations, and conditions does not relieve the permittee from complying with all other rules of Lane Regional Air Protection Agency (LRAPA).

Emission Unit and Pollution Control Device Identification

2. The emission units regulated by this permit are the following:

Emission Unit I.D.	Pollutant(s) Emitted	Control Equipment
Pneumatic Transfer System	PM and PM <sub>10</sub>	2 Baghouses
Direct-heated Veneer Dryers	PM, PM <sub>10</sub> , NO <sub>x</sub> , SO <sub>2</sub> , CO, VOC, and HAPs*	RCO
Truck Bin	PM and PM <sub>10</sub>	NA
Unpaved Roads	PM and PM <sub>10</sub>	NA

\*Hazardous Air Pollutants under the Clean Air Act Amendments of 1990.

Synthetic Minor Limitations

3. This permittee is required to limit the emissions to less than or equal to:

- **9 tons per year of any single HAP; and**
- **24 tons per year of any combination of HAPs**

Any violation of any condition that limits the potential to emit will be a violation of LRAPA 34-170 and the source will need to apply for a Federal Operating Permit in accordance with LRAPA 34-120.

4. The permittee shall monitor compliance with the permit limits by keeping the records required by Condition 17 and calculating a new 12-month total for each pollutant by the tenth (10<sup>th</sup>) working day of each month (as specified in Condition 8). The 12-month rolling totals shall be determined by adding monthly production for the previous 12-month period.
5. The permittee shall operate the RCO to control exhaust from the heated sections of each dryer whenever green veneer is being dried in that dryer.

6. The permittee shall monitor compliance with Condition 5 by installing and operating the equipment required by Condition 14.

Performance Standards and Emission Limitations

**Plant Site Emission Limits (PSELs)**

7. The total emissions from the source shall not exceed the annual (12-month rolling) limits below.

**Annual (12-month rolling) PSEL**  
 (tons/year)

Source	PM	PM <sub>10</sub>	SO <sub>2</sub>	NO <sub>x</sub>	CO	VOC	Single HAP	Combined HAPs
<b>Total</b>	19	15	<0.5	8.3	46	32	9	24

**Compliance Demonstration**

8. Compliance with the PSEL is determined for each 12-month rolling period based on the following calculation for each pollutant for all processes:

$$E = \Sigma(EF \times F)/2000 + \text{Constant (for VOC, PM and PM}_{10} \text{ only)}$$

where,

- E = pollutant emissions (tons/year);
- EF = pollutant emission factor (see Condition 9);
- F = material throughput (see Condition 17;)
- Constant = for VOC add 1.0 tons/year, for PM add 6.0 tons/year and for PM<sub>10</sub> add 1.5 tons/year.

9. The permittee must use the default emission factors provided in Permit Attachment B for calculating pollutant emissions, unless alternative emission factors are approved by LRAPA. The permittee may request or LRAPA may require using alternative emission factors provided they are based on actual test data or other documentation (e.g., AP-42 compilation of emission factors) that has been reviewed and approved by LRAPA.

**Veneer Manufacturing**

10. The veneer dryers shall be maintained and operated at all times such that air contaminant generating processes and all contaminant control equipment shall be at full efficiency and effectiveness so that the emissions of air contaminants are kept at the lowest practicable level. [LRAPA 33-060(3)(A)(5)]

11. The permittee shall not operate the veneer dryer such that visible air contaminants, excluding uncombined water, emitted from the dryer stack exceed an average operating opacity of 10% and a maximum opacity of 20%. Average operating opacity means the opacity on any three (3) days in a 12-month period which are separated from each other by at least 30 days. [LRAPA 33-060(3)(A)(2)(a)]
12. The permittee shall not cause to be emitted particulate matter from veneer and plywood mill sources (except veneer dryers, fuel-burning equipment, and refuse-burning equipment), including but not limited to, sanding machines, saws, presses, barkers, hogs, chippers and other material size reduction equipment, process or space ventilation systems, and truck loading and unloading facilities in excess of a total from all sources within the plant site of one (1.0) pound per 1000 square feet of plywood or veneer production on a 3/8-inch basis of finished product equivalent (which equates to 0.032 lb/cu.ft. veneer). [LRAPA 33-060(3)(B)&(C)]
13. The permittee shall establish operation and maintenance (O&M), and work practice standards for the veneer dryers and the pneumatic transfer system. The O&M and work practice standards shall be maintained on site and shall be made available for submittal upon request by LRAPA. [LRAPA 32-007]
14. The permittee shall install, calibrate, maintain, and operate a continuous temperature monitoring system for monitoring temperature from the veneer dryer RCO. Real time data for the RCO operating temperature shall be collected at least once every minute that one (1) or more of the veneer dryers is drying green veneer. The data shall be displayed upon request and the permittee shall record in a log any deviations from the temperature action levels and shall record the corrective actions taken in response to action level deviations. The temperature action level is established at 850°F until a source test is performed demonstrating compliance with the veneer dryer opacity standards. Thereafter, 50°F below the average temperature of the RCO during the most recent source test demonstrating compliance with the veneer dryer opacity standards will constitute the temperature action level. [LRAPA 32-007]

#### General Emission Limitations

15. The permittee shall not cause, suffer, allow, or permit the emission of any air contaminant, excluding uncombined water, into the atmosphere from any air contaminant source for a period or periods aggregating more than three (3) minutes in any one (1) hour which is equal to or greater than 20 percent opacity. [LRAPA 32-010(1)(B) & (3)]
16. Particulate emissions shall not exceed 0.1 grain per standard dry cubic foot (dscf) from any air contaminant source constructed or modified after June 1, 1970. [LRAPA 32-015(2)]

Monitoring, Recordkeeping and Reporting Requirements

17. The permittee shall keep a record of the following information for a period of two (2) years:  
[LRAPA 34-070(5)]

Parameter	Units	Minimum Recording Frequency
Green Veneer Dried	Cubic Feet	Monthly
Redry Veneer Dried	Cubic Feet	Monthly
Hours of Veneer Dryer Vent Cap Opening	Hours	Monthly

Reporting

18. **The permittee must submit to LRAPA by February 15 of each year** this permit is in effect, the following information for the preceding calendar year:
- The excess emission log information required per Condition G.13, if required by Condition G.13.
  - Annual emissions as calculated according to Condition 8, including the supporting process parameter and emission factor information.
  - List permanent changes made in plant process, production levels, and pollution control equipment which affected air contaminant emissions.
  - List major maintenance performed on pollution control equipment.

Open Burning

19. The permittee is prohibited from conducting open burning on the plant site. [LRAPA-47-001]

Fee Schedule

20. In accordance with adopted regulations, the permittee will be invoiced annually for the Compliance Determination Fee. [LRAPA 34-150]
21. Unless otherwise specified, all reports, test results, notifications, etc., required by the above terms and conditions shall be reported to the following office: [LRAPA 34-070(5)]

Lane Regional Air Protection Agency  
1010 Main Street  
Springfield, Oregon 97477  
(541) 736-1056

## **GENERAL PERMIT CONDITIONS**

### General Conditions and Disclaimers

- G1. A copy of the permit application and this Air Contaminant Discharge Permit (ACDP) must be available on site for inspection upon request.
- G2. The permittee shall allow the Director or his/her authorized representatives access to the plant site and pertinent records at all reasonable times for the purpose of making inspections, surveys, collecting samples, obtaining data, reviewing and copying air contaminant discharge records and otherwise conducting necessary functions related to this permit in accordance with ORS 468.095. [LRAPA 13-020(1)(h)]
- G3. The issuance of this permit does not convey any property rights in either real or personal property, or any exclusive privileges, nor does it authorize any injury to private property or any invasion of personal rights, nor any infringement of federal, state, or local laws or regulations.

### Performance Standards and Emission Limits

- G4. The permittee shall not cause or permit the emissions of any particulate matter which is greater than 250 microns in size if such particulate matter does or will deposit upon the real property of another person. [LRAPA 32-055]
- G5. The permittee shall not discharge from any source whatsoever such quantities of air contamination which cause injury, detriment, public nuisance or annoyance to any persons or to the public or which cause injury or damage to business or property; such determination to be made by LRAPA. [LRAPA 32-090(1)]
- G6. The permittee shall not cause or permit emission of water vapor if the water vapor causes or tends to cause detriment to the health, safety or welfare of any person or causes, or tends to cause damage to property or business. [LRAPA 32-090(2)]
- G7. The permittee shall not willfully cause or permit the installation or use of any device or use of any means which, without resulting in a reduction in the total amount of air contaminants emitted, conceals emissions of air contaminants which would otherwise violate LRAPA rules. [LRAPA 33-030(1)]
- G8. The permittee shall not cause or permit the installation or use of any device or use of any means designed to mask the emissions of an air contaminant which causes or tends to cause detriment to health, safety or welfare of any person. [LRAPA 33-030(2)]
- G9. The permittee shall not allow any materials to be handled, transported, or stored; or a building, its appurtenances or road(s) to be used, constructed, altered, repaired, or demolished; or any equipment to be operated, without taking reasonable precautions to prevent particulate matter from being airborne. [LRAPA 48-015(2)]
- G10. The permittee shall not cause or permit the emissions of odorous matter in such a manner as to cause a public nuisance. [LRAPA 49-010(1)]

### Excess Emissions: General Policy

- G11. Emissions of air contaminants in excess of applicable standards or permit conditions are considered unauthorized and are subject to enforcement action, pursuant to LRAPA 36-010 and

36-030. These rules apply to any permittee operating a source which emits air contaminants in violation of any applicable air quality rule or permit condition resulting from the breakdown of air pollution control equipment or operating equipment, process upset, startup, shutdown, or scheduled maintenance. [LRAPA 32-001(1)]

Excess Emissions: Notification and Record-keeping

- G12. The permittee must immediately (i.e., as soon as possible, but in no case more than one (1) hour after the beginning of the excess emissions period) notify LRAPA by telephone or in person of all cases of excess emissions due to upset or breakdown. [LRAPA 36-020(1)] Notification shall include:
- a. source name;
  - b. nature of the emissions problem;
  - c. name of the person making the report;
  - d. name and telephone number of the contact person for further information;
  - e. date and time of the onset of the upset condition;
  - f. whether or not the incident was planned;
  - g. equipment involved in the upset or breakdown;
  - h. estimated type and quantity of excess emissions;
  - i. estimated time of return to normal operations;
  - j. efforts made to minimize emissions; and
  - k. description of remedial actions to be taken.

Notification shall be made to the LRAPA office. The current LRAPA telephone number during regular business hours (8 a.m. - 5 p.m., M-F) is (541) 736-1056. During nonbusiness hours, weekends, or holidays, the permittee shall immediately notify LRAPA by calling the LRAPA Upset/Complaint Line. The current number is (541) 726-1930.

Follow-up reporting, if required by LRAPA, shall contain all information required by Condition G15.

- G13. At each reporting period specified in this permit, or sooner if required by LRAPA, the permittee shall submit a copy of the upset log entries for the reporting period, as required by Condition G15. [LRAPA 36-025(4)]
- G14. Any excess emissions which could endanger public health or safety shall immediately be reported to the Oregon Emergency Response System (OERS) at 1-800-452-0311.
- G15. The permittee shall keep an upset log of all planned and unplanned excess emissions. [LRAPA 36-025(3) and 36-030(1)] The upset log shall include the following:
- a. date and time each event was reported to LRAPA;
  - b. whether the process handling equipment and the air pollution control equipment were at all times maintained and operated in a manner consistent with good practice for minimizing emissions;
  - c. whether repairs or corrections were made in an expeditious manner when the permittee knew or should have known that emission limits were being or were likely to be exceeded;

- d. whether the event was one in a recurring pattern of incidents which indicate inadequate design, operation, or maintenance; and
- e. final resolution of the cause of the excess emissions.

Upset logs shall be kept by the permittee for two (2) calendar years.  
[LRAPA 36-025(4)]

#### Excess Emissions: Scheduled Maintenance

- G16. Where it is anticipated that shutdown, by-pass, or operation at reduced efficiency of production equipment or air pollution control equipment for necessary scheduled maintenance may result in excess emissions, the permittee must obtain prior LRAPA approval of procedures that will be used to minimize excess emissions. Application for approval of procedures associated with the scheduled maintenance shall be submitted and received by LRAPA in writing at least seventy-two (72) hours prior to the event. [LRAPA 36-015(1)] The application shall include the following:
- a. reasons explaining the need for maintenance, including why it would be impractical to shut down the source operation during the period, and why the by-pass or reduced efficiency could not be avoided through better scheduling for maintenance or through better operation and maintenance practices;
  - b. identification of the specific production or emission control equipment or system to be maintained;
  - c. nature of the air contaminants likely to be emitted during the maintenance period, and the estimated amount and duration of the excess emissions, including measures such as the use of overtime labor and contract services and equipment that will be taken to minimize the length of the maintenance period; and
  - d. identification of specific procedures to be followed which will minimize excess emissions.
- G17. No scheduled maintenance which is likely to result in excess emissions shall occur during any period in which an Air Pollution Alert, Air Pollution Warning, or Air Pollution Emergency has been declared, or during an announced "Stage I Red" woodstove advisory period, in areas determined by LRAPA as PM<sub>10</sub> Nonattainment Areas. [LRAPA 36-015(4)]
- G18. In cases where LRAPA has not received notification of scheduled maintenance that is likely to cause excess emissions within the required seventy-two (72) hours prior to the event, or where such approval has not been waived pursuant to LRAPA 36-025(2), the permittee shall immediately notify LRAPA by telephone of the situation, and shall be subject to the requirements of Conditions G12 and G13. [LRAPA 36-015(5)]

#### Air Pollution Emergencies

- G19. The permittee shall, upon declaration of an air pollution episode, take all actions specified in Tables 1, 2, and 3 of LRAPA's Title 51 (see Attachment A) and shall particularly put into effect the LRAPA-approved preplanned abatement strategy for such condition, if applicable. [LRAPA 51-015]

#### Notification of Construction/Modification

- G20. The permittee shall notify LRAPA in writing and obtain approval in accordance with LRAPA 34-035 before:

- a. constructing or installing any new source of air contaminant emissions, including air pollution control equipment; or
- b. modifying or altering an existing source that may significantly affect the emissions of air contaminants, or
- c. making any physical change which increases emissions; or
- d. changing the method of operation, the process, or the fuel use, or increasing the normal hours of operation to levels above those contained in the permit application and reflected in this permit and which result in increased emissions.

#### Notification of Name Change

- G21. The permittee shall notify LRAPA in writing, using an LRAPA Application for Administrative Amendment to ACDP form, within 60 days after legal change of the registered name of the company with the Corporation Division of the State of Oregon.

Applicable administrative fees must be submitted with an application for the name change.

#### Permit Renewal

- G22. Application for renewal of this permit must be submitted not less than 60 days prior to the permit expiration date. A Filing Fee, an Application Processing Fee, and an Annual Compliance Determination Fee must be submitted with the application for the permit renewal. [LRAPA 34-035]
- G23. The procedure for issuance of a permit shall apply to renewal of a permit. If a completed application for a renewal of a permit is filed with LRAPA in a timely manner, prior to the expiration date of the permit, the permit shall not be deemed to expire until final action has been taken on the renewal application to issue or deny a permit. [LRAPA 34-130(16)]

#### Termination Conditions

- G24. This permit shall be automatically terminated: [LRAPA 34-140(2)]
- a. within sixty (60) days after sale or exchange of the activity or facility which requires a permit;
  - b. upon change of nature of the activities, operations, emissions, or discharges from those of record in the last application;
  - c. within one (1) year after a plant closure lasting continuously for one (1) or more years;
  - d. upon issuance of a new, renewal, or modified permit for the same operation; or
  - e. upon written request of the permittee.
- G25. In the event that it becomes necessary to suspend or terminate this permit due to non-compliance with the terms of the permit, unapproved changes in operation, false information submitted in the application or any other cause, LRAPA shall notify the permittee by registered or certified mail of its intent to suspend or revoke the permit. Such notification shall include the reasons for the suspension or revocation. The suspension or revocation shall become effective twenty (20) days from the date of mailing of such notices unless, within that time, the permittee requests a hearing. Such a request for hearing shall be made in writing and shall state the grounds for such a request. [LRAPA 34-140(3)]

- G26. Termination of this permit resulting from continuous plant closure shall subject the source to review as a new non-permitted source upon application to operate the facility. [LRAPA 34-140(4)]
- G27. If LRAPA finds that there is a serious danger to the public health or safety or that irreparable damage to a resource will occur, it may suspend or terminate this permit, effective immediately. Notice of such suspension or termination must state the reasons for such action and advise that the permittee may request a hearing. Such a request for a hearing shall be made in writing within ninety (90) days of the date of the suspension and shall state the grounds for the request. [LRAPA 34-140 (5)]
- G28. Any hearing requested shall be conducted pursuant to the rules of LRAPA. [LRAPA 34-140(6)]

DW/bp [revised 10/24/01, 4/18/06]

**ATTACHMENT A: Air Pollution Emergencies**

**Table I**

**AIR POLLUTION EPISODE: *ALERT CONDITION***

**EMISSION REDUCTION PLAN**

Part A: Pollution Episode Conditions for Carbon Monoxide or Ozone

For ***Alert Conditions*** due to excessive levels of carbon monoxide or ozone, persons operating motor vehicles shall be requested to voluntarily curtail or eliminate all unnecessary operations within the designated ***Alert Area***, and public transportation systems shall be requested to provide additional services in accordance with a preplanned strategy.

Part B: Pollution Episode Conditions for Particulate Matter

For ***Alert Conditions*** resulting from excessive levels of particulate matter, the following measures shall be taken in the designated area:

1. There shall be no open burning by any person of any material.
2. Persons operating fuel-burning equipment which requires boiler lancing or soot blowing shall perform such operations only between the hours of 12 noon and 4 p.m.
3. Persons responsible for the operation of any source of air contaminants listed below shall take all required actions for the ***Alert Level***, in accordance with the preplanned strategy:

Source of Contamination	Control Actions — <b><i>Alert Level</i></b>
A. Coal, oil, or wood-fired facilities.	1) Utilization of electric generating fuels having low ash and sulfur content. 2) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing and soot blowing. 3) Diverting electric power generation to facilities outside of <b><i>Alert Area</i></b> .
B. Coal, oil, or wood-fired process steam generating facilities.	1) Utilization of fuel having low ash and sulfur content. 2) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing and soot blowing.

Source of Contamination	Control Actions — <i>Alert Level</i>
	3) Substantial reduction of steam load demands consistent with continuing plant operations.
C. Manufacturing industries of the following classifications:  - Primary Metals Industries - Petroleum Refining - Chemical Industries - Mineral Processing Indus. - Grain Industries - Paper and Allied Products - Wood Processing Industry	1) Reduction of air contaminants from manufacturing operations by curtailing postponing, or deferring production and all operations.  2) Reduction by deferring trade waste disposal operations which emit solid particle gas vapors or malodorous substance.  3) Reduction of heat load demands for processing.  4) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing or soot blowing.

**Table II**

**AIR POLLUTION EPISODE: *WARNING CONDITIONS***

**EMISSION REDUCTION PLAN**

**Part A: Pollution Episode Conditions for Carbon Monoxide or Ozone**

For ***Warning Conditions***, resulting from excessive levels of carbon monoxide or ozone, the following measures shall be taken:

1. Operation of motor vehicles carrying fewer than three (3) persons shall be prohibited within designated areas during specified hours. Exceptions from this provision are:
  - A. Public transportation and emergency vehicles
  - B. Commercial vehicles
  - C. Through traffic remaining on Interstate or primary highways.
2. At the discretion of the Agency, operations of all private vehicles within designated areas or entry of vehicles into designated areas may be prohibited for specified periods of time.
3. Public transportation operators shall, in accordance with a pre-planned strategy, provide the maximum possible additional service to minimize the public's inconvenience as a result of No. 1 or No. 2. above.
4. For ozone episodes the following additional measures shall be taken:
  - A. No bulk transfer of gasoline without vapor recovery from 2:00 a.m. to 2:00 p.m.
  - B. No service station pumping of gasoline from 2:00 a.m. to 2:00 p.m.
  - C. No operation of paper coating plants from 2:00 a.m. to 2:00 p.m.
  - D. No architectural painting or auto finishing;
  - E. No venting of dry cleaning solvents from 2:00 a.m. to 2:00 p.m. (except perchloroethylene).
5. Where appropriate for carbon monoxide episodes during the heating season, and where legal authority exists, governmental agencies shall prohibit all use of wood stoves and fireplaces for domestic space heating, except where such devices provide the sole source of heat.

**Part B: Pollution Episode Conditions for Particulate Matter**

For ***Warning Conditions*** resulting from excessive levels of particulate matter, the following measures shall be taken:

1. There shall be no open burning by any person of any material.
2. The use of incinerators for the disposal of solid or liquid wastes shall be prohibited.
3. Persons operating fuel-burning equipment which requires boiler lancing or soot blowing shall perform such operations only between the hours of 12 noon and 4 p.m.
4. Where legal authority exists, governmental agencies shall prohibit all use of wood stoves and fireplaces for domestic space heating, except where such devices provide the sole source of heat.

5. Persons responsible for the operation of any source of air contaminants listed below shall take all required actions for the **Warning Level**, in accordance with a preplanned strategy:

Source of Contamination	Control Actions — <b>Warning Level</b>
<p>A. Coal, oil, or wood-fired electric power generating facilities.</p>	<ol style="list-style-type: none"> <li>1) Maximum utilization of fuels having lowest ash and sulfur content.</li> <li>2) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing and soot blowing.</li> <li>3) Diverting electric power generation to facilities outside of <b>Warning Area</b>.</li> <li>4) Prepare to use a plan of action if an <b>Emergency Condition</b> develops.</li> <li>5) Cease operation of facilities not related to safety or protection of equipment or delivery of priority power.</li> </ol>
<p>B. Coal, oil, or wood-fired process steam generating facilities.</p>	<ol style="list-style-type: none"> <li>1) Maximum utilization of fuels having the lowest ash and sulfur content.</li> <li>2) Utilization of mid-day (12: 00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing and soot blowing.</li> <li>3) Prepare to use a plan of action if an <b>Emergency Condition</b> develops.</li> <li>4) Cease operation of facilities not related to safety or protection of equipment or delivery of priority power.</li> </ol>
<p>C. Manufacturing industries which require considerable lead time for shut-down including the following classifications:</p> <ul style="list-style-type: none"> <li>- Petroleum Refining</li> <li>- Chemical Industries</li> <li>- Primary Metals Industries</li> <li>- Glass Industries</li> <li>- Paper and Allied Products</li> </ul>	<ol style="list-style-type: none"> <li>1) Reduction of air contaminants from manufacturing operations by, if necessary, assuming reasonable economic hardships by postponing production and allied operations.</li> <li>2) Reduction by deferring trade waste disposal operations which emit solid particles, gases, vapors or malodorous substances.</li> <li>3) Maximum reduction of heat load demands for processing.</li> <li>4) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence of boiler lancing or soot blowing.</li> </ol>

Source of Contamination	Control Actions — <i>Warning Level</i>
D. Manufacturing industries which require relatively short time for shut-down.	<ol style="list-style-type: none"><li data-bbox="773 363 1419 485">1) Elimination of air contaminants from manufacturing operations by ceasing, allied operations to the extent possible without causing injury to persons or damage to equipment.</li><li data-bbox="773 510 1386 598">2) Elimination of air contaminants from trade waste disposal processes which emit solid particles, gases, vapors, or malodorous substances.</li><li data-bbox="773 623 1386 657">3) Reduction of heat load demands for processing.</li><li data-bbox="773 682 1386 770">4) Utilization of mid-day (12 noon to 4 p.m.) atmospheric turbulence for boiler lancing or soot blowing.</li></ol>

**Table III**

**AIR POLLUTION EPISODE: *EMERGENCY CONDITIONS***

**EMISSION REDUCTION PLAN**

1. There shall be no open burning by any person of any material.
2. The use of incinerators for the disposal of solid or liquid wastes shall be prohibited.
3. All places of employment, commerce, trade, public gatherings, government, industry, business, or manufacture shall immediately cease operation, except the following:
  - A. Police, fire, medical and other emergency services;
  - B. Utility and communication services;
  - C. Governmental functions necessary for civil control and safety;
  - D. Operations necessary to prevent injury to persons or serious damage to equipment or property;
  - E. Food stores, drug stores and operations necessary for their supply;
  - F. Operations necessary for evacuation of persons leaving the area;
  - G. Operations conducted in accordance with an approved preplanned emission reduction plan on file with the Agency.
4. All commercial and manufacturing establishments not included in these rules shall institute such actions as will result in maximum reduction of air contaminants from their operations which emit air contaminants, to the extent possible without causing injury or damage to equipment.
5. The use of motor vehicles is prohibited except for the exempted functions in 3, above.
6. Airports shall be closed to all except emergency air traffic.
7. Where legal authority exists, governmental agencies shall prohibit all use of wood stoves and fireplaces.
8. Any person responsible for the operation of a source of atmospheric contamination listed below shall take all required control actions for this ***Emergency Level***.

Source of Contamination	Control Actions — <b><i>Emergency Level</i></b>
A. Coal, oil, or wood-fired electric power generating facilities.	1) Maximum utilization of fuels having lowest ash and sulfur content.
	2) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing or soot blowing.

Source of Contamination	Control Actions — <i>Emergency Level</i>
	3) Diverting electric power generation to facilities outside of Emergency area. 4) Cease operation of facilities not related to safety or protection of equipment or delivery of priority power.
B. Coal, oil, or wood-fired steam generating facilities.	1) Reducing heat and steam process demands to absolute necessities consistent with preventing equipment damage. 2) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing and soot blowing. 3) Taking the action called for in the emergency plan. 4) Cease operation of facilities not related to safety or protection of equipment or delivery of priority power.
C. Manufacturing industries of the following classifications: - Primary Metals Industry - Petroleum Refining Operations - Chemical Industries - Mineral Processing Industries - Paper and Allied Products - Grain Industry - Wood Processing Industry	1) The elimination of air of contaminants from manufacturing operations by ceasing, curtailing, postponing or deferring production and allied operations to the extent possible without causing injury to persons or damage to equipment. 2) Elimination of air contaminants from trade waste disposal processes which emit solid particles, gases, vapors, or malodorous substances. 3) Maximum reduction of heat load demands for processing. 4) Utilization of mid-day (12:00 noon to 4:00 p.m.) atmospheric turbulence for boiler lancing or soot blowing.

DW/bp [3/51/06]

**Permit Attachment B**

1. Veneer Dryers

A. Green Veneer

***Emissions = Annual Green Veneer Dried (cu. ft.) X Emission Factor***

Green Veneer Emission Factors	
Pollutant	Pounds Emissions per cu. ft.
PM/PM <sub>10</sub>	0.00132
NO <sub>x</sub>	0.00203
CO	0.015
VOC	0.00929
Total HAP	0.002
Methanol*	0.0005

\*Methanol is highest individual HAP emitted

***Emissions = Vent Cap Opening Time (hours) X Emission Factor***

Vent Cap Opening Emission Factors	
Pollutant	Pounds Emissions per hour Vent Time
PM/PM <sub>10</sub>	2.5
VOC	8.7

B. Redry Veneer

***Emissions = Annual Redry Veneer Dried (cu. ft.) X Emission Factor***

Redry Veneer Emission Factors	
Pollutant	Pounds Emissions per cu. ft.
PM/PM <sub>10</sub>	0.01664
NO <sub>x</sub>	0.00384
CO	0.00064
VOC	0.00704
Total HAP	0.002
Methanol*	0.0005

\*Methanol is highest individual HAP emitted